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Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of claims:

- 1-16. (canceled)
- 17. (currently amended) The semiconductor device of claim [[16]] 18, wherein the chip carrier is selected from a group consisting of a substrate and a leadframe.
- 18. (currently amended) The semiconductor device of claim 16, wherein the semiconductor device comprising:
 - a semiconductor die:

a chip carrier;

a die attach material including a component of a tungstate material; and the semiconductor die attached to the chip carrier with the die attach material, which covers an entire die surface.

- 19. (currently amended) The semiconductor device of claim [[16]] 18,, further comprising an encapsulant that encapsulates the semiconductor die, the encapsulant including a component of negative-CTE.
- 20. (previously presented) The semiconductor device of claim 19, wherein the encapsulant includes a tungstate material.

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- 21. (previously presented) The semiconductor device of claim 19, wherein the encapsulant is selected from a group consisting of a mold compound and a glob-top material.
- 25. (previously presented) The semiconductor of claim 19, in which the die attaching material and the encapsulant include a component selected from a group consisting of zirconium tungstate, halfnium tungstate, and a solution of zirconium and halfnium tungstate.